



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5563-1

Job Sheet 176340



Part No: D5563-1

Job Qty: 50 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/30/18

Created By: Steven Hemmerich

Type: Stock

Description:

Note: TBD D5563 REV.A IPP REV:A 18.04.19 NEW ISSUE DD VERF:DP

Ship Via:

POSITIVE RECALL

EFFECTIVE 12-12-18 AUTH 9
DAS 9-89
RELEASED 1 9 DATE 12-12-20
9-89

unapproved supplier

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs	4/30/18	4/30/18	0.00	0.00	Purchasing		AT 11/11/30
110	Packaging	50 pcs	4/30/18	4/30/18	0.00	0.00	Packaging2		AT 11/11/30
120	QC	50 pcs	4/30/18	4/30/18	0.00	0.00	QC6		12-12-19
130	Packaging	50 pcs	4/30/18	4/30/18	0.00	0.00	Packaging3-2		DEC 20 2018
140	QC21-SA	50 Ea	4/30/18	4/30/18	0.00	0.00	QC21		DEC 20 2018

Part Op 100 - Issue P/O: 039673 Manufacture as per Dwg D5563-1 Possible Supplier: Studio Lettrage C.O.F.C IS REQUIRED
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 23/04/30***

5512.

150 CX 18/04/30

POSITIVE RECALL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5563-1P	Placard	50 (1 ea)	100-Purchasing	5067019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5563-1P	50	0	0

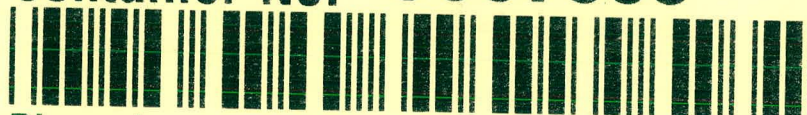
Part Specifications

Specifications could not be found.

Plex 4/20/18 1:55 PM dart.hemmerich.steven



Container No: **S067080**



Placard

PART NO: **D5563 - 1**

Serial No/Batch: **S067080**

Revision:

Operation: **Packaging**

Change No:

Mfg Date: 04/30/18

Job No: 176340

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DATE: 04/30/18
TIME: 08:00
EFFECTIVE DATE: 04/30/18
POSITIVE IDENTIFICATION



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039673**

Supplier: ROY001-VC
Royal Bank Visa (ALL CAD ONLY)
x
Toronto
ON
Canada

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039673
PO Date: 4/20/18
Due Date:
Purchase Order Revision:
Revision Date:
Ship-To Contact: Hemmerich, Steven
Phone: 613-632-5200 Ext: 281
shemmerich@dartaero.com
Via: Ground
Pymt Terms: Credit Card
Freight Terms: Prepaid
Special Comments: The Printing House.
C of C Required. Notify Steve if not included.

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D5563-1P		Placard	Firmed		50 Ea	50 Ea	50 Ea	\$2,003/Ea	\$100.15

Line Item Note w/o 176340

Grand Total: \$100.15

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/30/18 3:11 PM dart.lavoie.chantal

April 20, 2018

CERTIFICATE OF CONFORMANCE

This is to certify that order 050-061461 (PO 039673), Clear Vinyl Stickers with White Ink Text, for DART Aerospace will be produced on:

Orafol 3640G 3mil Permanent Clear Adhesive Vinyl

Supplier Name: The Printing House

Contact: Charles Downey, Assistant Manager

A handwritten signature in black ink, appearing to read "Charles Downey", followed by a long horizontal flourish.

CHAPTER 11 – MARKINGS AND PLACARDS (11-00-00)

11.1 D130-1046-113/-115 FIXED PROVISIONS PLACARD

The following placard must be present on the canopy beam above the pilot's head. Refer to drawing D130-1046-113/-115.

THE HELICOPTER IS APPROVED TO OPERATE BY DAY AND NIGHT IN VFR

THE MARKINGS AND PLACARDS INSTALLED ON THIS HELICOPTER CONTAIN OPERATING LIMITATIONS WHICH MUST BE COMPLIED WITH WHEN OPERATING THIS ROTORCRAFT. OTHER OPERATING LIMITATIONS WHICH MUST BE COMPLIED WITH WHEN OPERATING THIS ROTORCRAFT ARE CONTAINED IN THE ROTORCRAFT FLIGHT MANUAL. THE "AIRWORTHINESS LIMITATIONS" SECTION OF THE ROTORCRAFT MAINTENANCE MANUAL MUST BE COMPLIED WITH.

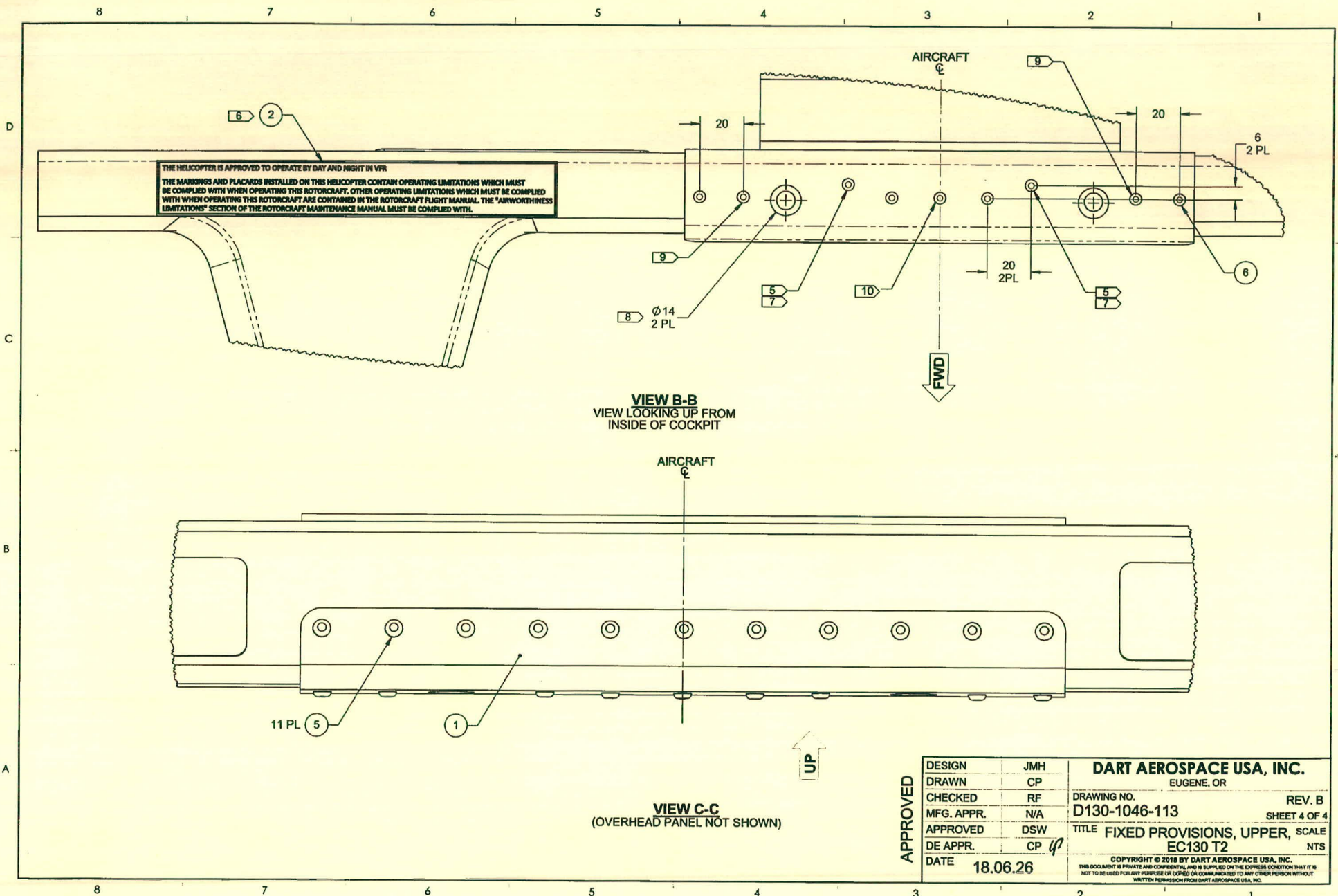
Figure 11-1 – D5563-1 Placard

11.2 D130-1046-213 FIXED PROVISIONS LABELS

For information on the location of the D5591-1 Ident Label, refer to Installation Instructions IIN-D130-1046 and drawing D130-1046-213. The D5591-1 Ident Label is used during the installation of the D130-1046-213 Lower Fixed Provisions to identify relocated ground studs. The label may be trimmed as required.

1011N	1011N-1	1011N-2
1011N-3	2010N-3	

Figure 11-2 – D5591-1 Ident Label



0.088
TYP

0.025
TYP

THE HELICOPTER IS APPROVED TO OPERATE BY DAY AND NIGHT IN VFR

THE MARKINGS AND PLACARDS INSTALLED ON THIS HELICOPTER CONTAIN OPERATING LIMITATIONS WHICH MUST BE COMPLIED WITH WHEN OPERATING THIS ROTORCRAFT. OTHER OPERATING LIMITATIONS WHICH MUST BE COMPLIED WITH WHEN OPERATING THIS ROTORCRAFT ARE CONTAINED IN THE ROTORCRAFT FLIGHT MANUAL. THE "AIRWORTHINESS LIMITATIONS" SECTION OF THE ROTORCRAFT MAINTENANCE MANUAL MUST BE COMPLIED WITH.

D5563-1 PLACARD

0.015
TYP

0.95 1.00

7.20

7.15

NOTES:

- 1) MATERIAL: WHITE LETTERS WITH CLEAR BACKGROUND AND ADHESIVE BACK
MANUFACTURED FROM ORAFOL ORAJET 3840G, PERMANENT CLEAR ADHESIVE VINYL, 3 MIL THICK
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: LESS THAN 0.01 LBS

RELEASED

2018 APR 18
EJN 18-711

APPROVED

A		NEW ISSUE		CP	18.04.12
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC.			
DRAWN	CP	EUGENE, OR			
CHECKED	RF	DRAWING NO.	REV. A		
MFG. APPR.	RA	D5563	SHEET 1 OF 1		
APPROVED	HS	TITLE	SCALE		
DE APPR.	CP	PLACARD	NTS		
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